# **ZEUJS** HYDRATECHLTD Global Suppliers of Premium Hydraulic Components

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### **PVX-75 VANE PUMPS**

### VARIABLE DISPLACEMENT, PRESSURE COMPENSATED



## NOTE: See pages 31 and 32 for PVX-75 dimensions.

### PERFORMANCE SPECIFICATIONS

Displacement (Nominal)		10.0 in <sup>3</sup> /rev. (164 cm <sup>3</sup> /rev.)
Displacement (Actual)		10.0 in <sup>3</sup> /rev. (164 cm <sup>3</sup> /rev.)
Flow at 1750 rpm*		75.76 gpm (286.7 l/min.)
Maximum pressure		2500 psi (170 bar)
Maximum pressure - high cycle applications		2500 psi (170 bar)
Pressure compensating range	Two stage	350-2500 psi (24-170 bar)
Maximum transient spike pressure		4000 psi (280 bar)
Maximum case pressure		10 psi (0.7 bar)
Speed range		1150 - 1800 rpm
Direction of rotation (viewed shaft end)		Right hand (clockwise)
Case drain flow 1000 psi (70 bar)		1.7 gpm (6.4 l/min.)
while compensating 2000 psi (140 bar)		2.3 gpm (8.7 l/min.)
at 1800 rpm 3000	psi (210 bar)	3.1 gpm (11.7 l/min.)
Maximum inlet vacuum at sea level		6 inches Hg (152 mm Hg)
Mounting - SAE 2 bolt flange (ISO 3019/1)		S.A.E 'D' - 2 bolt flange
Mounting position		Unrestricted
	Inlet	2-1/2" S.A.E.
Dest sizes	Outlet	1-1/2" S.A.E.
Port sizes	Case drain	#8 S.A.E.
Remote control (optional)		#4 S.A.E.
	Minimum	150 SUS (32 cSt)
Fluid viscosity at	Maximum	1000 SUS (216 cSt)
operating temperature	Optimum	200-300 SUS (43-65 cSt)
Maximum start-up		4000 SUS (864 cSt)
Seals		Standard fluorocarbon

Response time (Circuit dependent)	Full flow to minimum flow	20-50 ms
Response time (Circuit dependent)	Minimum flow to full flow	250 - 500 ms - two stage compensator
Weight	Single stage	240 lbs. (109 kg)
	Two stage	248 lbs. (112.7 kg)

\* Flows are actual. Volumetric efficiencies shown in technical data are taken into account.

### **OTHER SPECIFICATIONS**

• **DRIVE** - Pump to be connected to prime mover by means of a flexible coupling that is aligned to a maximum of .006" (.152 mm) total indicator reading. No overhung or side loads permitted. Alignments greater than .006" (.152 mm) indicator reading could cause increased noise and vibration as well as premature shaft seal wear resulting in leakage.

• FLUID RECOMMENDATIONS - A premium quality hydraulic oil with anti-wear additives is required.\* Consult factory for use with water base fire resistant fluids.

\* Such as Mobil DTE-26, or similar, for pressures over 2000 psi (140 bar).

• FLUID TEMPERATURE - Normal inlet fluid temperature should not exceed 140° F. (60° C.). Always select a fluid for optimum viscosity at operating temperature. Consult factory for applications assistance when inlet fluid temperatures over 140° F. (60° C.) are expected.

• **FILTRATION** - Fluid cleanliness per ISO/DIS 4406 should be 18/15 or better for pressures of 2000 psi (140 bar) or less. For continuous operating pressures of 2000 to 3000 psi (140 to 210 bar), fluid cleanliness should be 17/13 or better.

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EFFICIENCY @ 1200 rpm



EFFICIENCY @ 1800 rpm





Sound pressure levels measured in a hemi-anchoic chamber with microphone placed one (1) meter away at discrete locations. Sound pressure levels are spacially and time-weighted averaged

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### PVX-46/60/75 VANE PUMPS

### VARIABLE DISPLACEMENT, PRESSURE COMPENSATED

#### S.A.E. 'D' Flange, RH Rotation





VARIABLE DISPLACEMENT, PRESSURE COMPENSATED

### S.A.E. 'D' Flange, RH Rotation

#### INCHES (millimeters)





### PVX-46/60/75 VANE PUMPS

#### VARIABLE DISPLACEMENT, PRESSURE COMPENSATED



\* Requires voltage selection.



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